

Date: Monday, 11/21/2005 7:44:15 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	STEP WELDMENT	
Job Number :	24929	Part Number :	D34633	
Estimate Number :	10746	Drawing Number :	D3463 REV.A	
P.O. Number :	N/A	Project Number :	N/A	
This Issue :	11/21/2005	S.O. No. :	N/A	
Prsht Rev. :	NC	Drawing Revision :	A	
First Issue :	N/A	Material :	N/A	
Previous Run :	N/A	Due Date :	11/28/2005	Qty: 2 Um: Each
Written By :	<u>See Comment below</u>			
Checked & Approved By :	<u>See Comment below</u>			
Comment :	EST REV. A 05.11.18 NEW ISSUE EC			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D34633F	Step Flat Pattern
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Step Flat Pattern

Pick:

Qty	Part Number	Description	Batch
1	D3463-3F	step flat pattern	B24930

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1-Form dimples as per dwg D3463 using D3463-3T1

2-Deburr

3-Bend as per dwg D3463

SB 05/11/23 2

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

R 05.11.23 2

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: N/A

R 05.11.23

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DD Date: 05/11/24
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STEP WELDMENT

Job Number: 24929

Part Number: D34633

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SP 05/11/04

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

